

OSHA Inspection What to Expect

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Types of Inspection

- Employee or Public Complaint
- Serious injury or incident
 - Fatality
 - Hospitalization of 1 or more employees
 - Amputation
 - Loss of eyesight
 - Chemical exposure
- Programmed
- Voluntary



Types of Inspection

- Complaint
 - Formal site inspection
 - Informal letter or phone call employer must respond verbally and/or in writing within the specified time
- Accident
 - Your report of serious injury
 - First Responders
 - Media
 - Family or concerned party



Types of Inspection

- Programmed Inspection
 - scheduled because of selection criteria chosen by OSHA for industries:
 - above average injury rates
 - above average death rates
 - exposure to toxic substances
 - targeted industries (Optical industry in some states)
 - special emphasis combustible dust, lead
- Voluntary
 - OSHA consulting services



OSHA Inspector is in the Lobby



What do I do now?





Inspection Process

- Inspector arrives at entrance, requests manager
- Opening conference
 - Inspector presents credentials
 - Manager escorts inspector to office or conference room and sends for team
 - Inspector states reason for visit (i.e., employee complaint, programmed, etc.)
 - Requests documents
 - 300 Log and 300-A summary (current and previous 5 years)
 - Hazard assessments (JHAs)
 - Employee training records
 - Safety Data Sheets
 - Other depending on state specific regulations

NOTE:

- Be polite and professional. It is best to set a positive and cooperative tone.
- You may refuse to allow the inspector entrance but they will return with a warrant and the inspection will not go well for you.
- Answer only what is asked, don't volunteer anything. The inspector is not there to be your friend.



Inspection Process

- If inspection is due to complaint, escort inspector directly to the specified equipment, process, or department. He/she may expand the scope of the inspection.
- If programmed, the inspection may encompass the entire facility.
- Inspector may request to take pictures, videos, and samples.
 - Take the same pictures, videos, and samples
 - Identify any trade secrets or proprietary equipment and processes



Inspection Process

- Employee interviews
 - Inspector may ask to interview 1 or more employees privately – typically 3 - to determine their knowledge and understanding of:
 - Hazard communication and GHS
 - Lockout/tagout
 - Use of PPE
 - Emergency Action
 - State specific written programs



Electrical – Relocatable Power Tap (RPT)

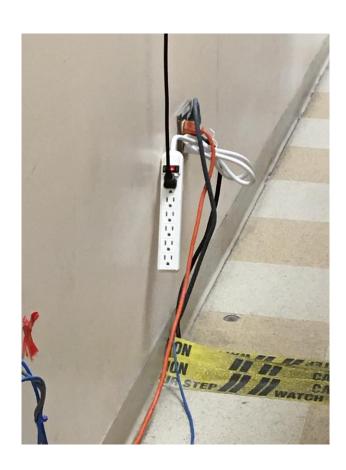




Electrical – Flexible Cords







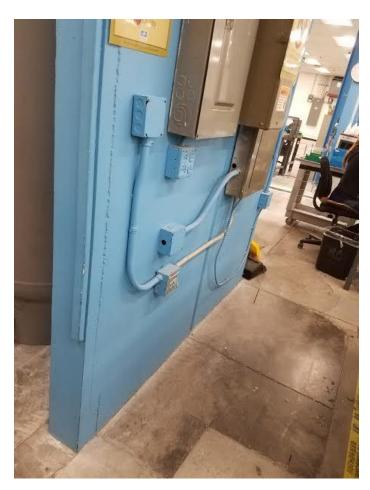


Electrical Wiring





Electrical Junction Box





Electrical Panel



Electrical Plug



Hazard Communication – Safety Data Sheets





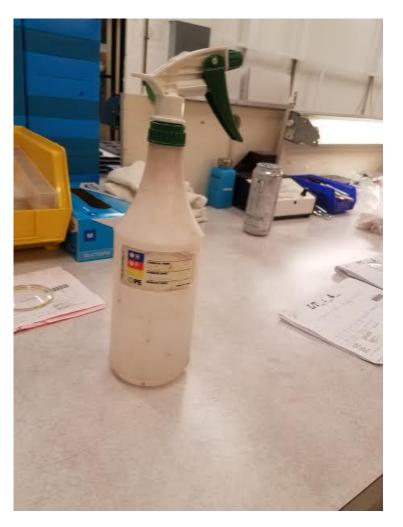
Hazard Communication Labeling





Hazard Communication - Labeling







Hazard Communication - Labeling





Hazard Communication - Labeling





Sanitation – Food and Beverage





Hazardous Waste





Hazardous Waste and HAZCOM

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Mezzanine - Load Rating



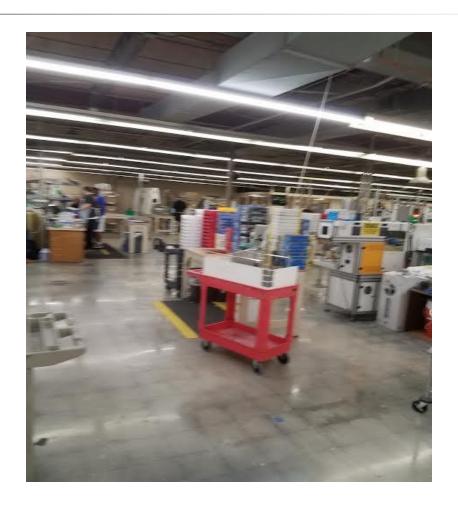


Compressed Air Used For Cleaning



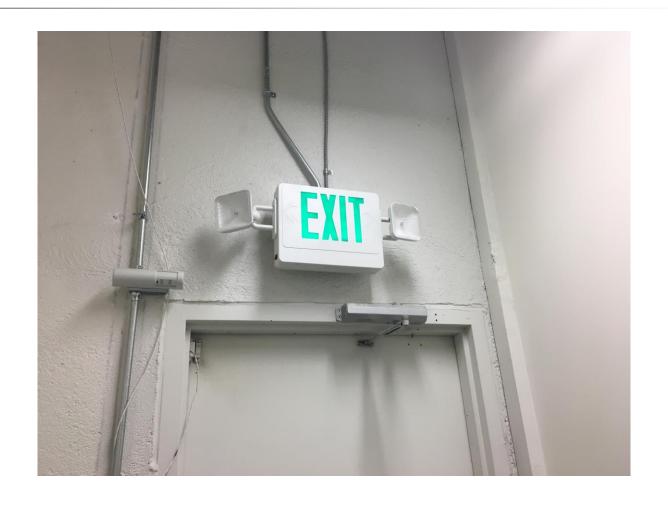


Housekeeping



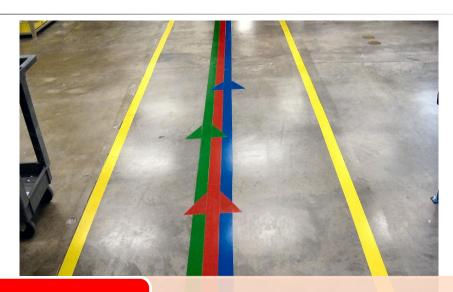


Illuminated Exit Sign





Emergency Routes Properly Marked



FIRE EXIT

Follow RED arrows to the nearest fire exit.

SAFETY / FIRST AID

• Follow GREEN arrows to First Aid and Safety Information.

WEATHER SHELTER

• Follow the BLUE arrows to the hazardous weather shelter

COMMON AISLE

Stay within YELLOW lines to keep out of production areas



Emergency Equipment Monthly Inspection



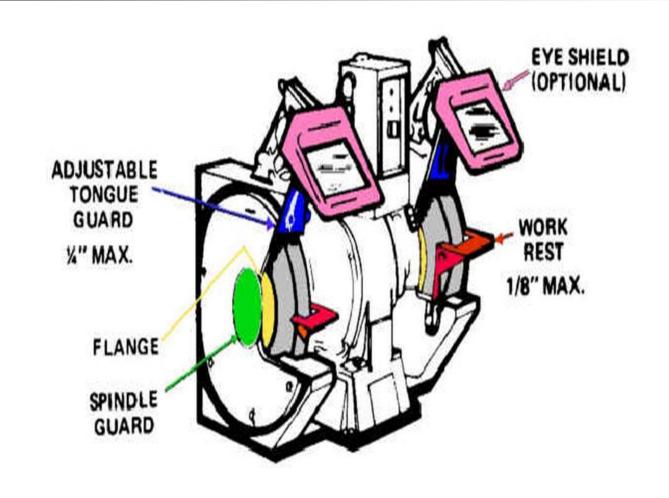


Machine Guarding





Machine Guarding



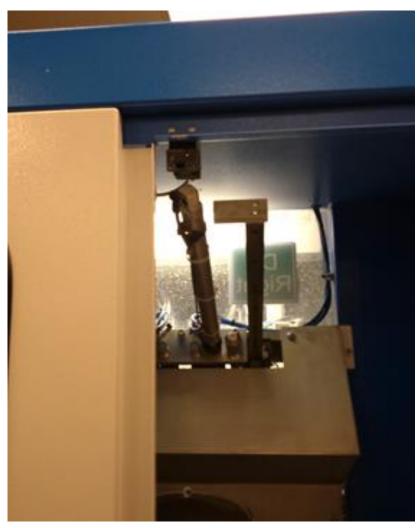


Machine Guarding and Interlocks





Machine Safety - Interlock





Lockout/Tagout Supplies



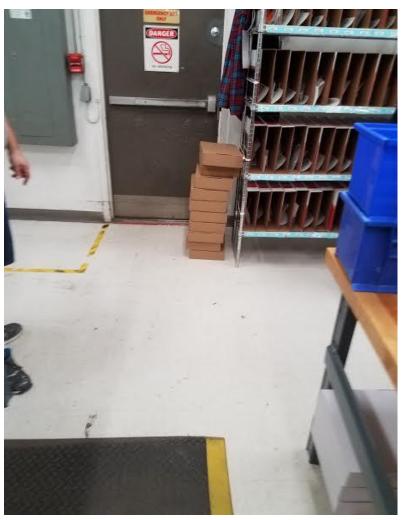


Emergency Egress





Emergency Egress





Emergency Egress





Aisle Space



Exit Conference

- Inspector will review his/her findings, identifying potential violations
- Will not state whether there will be any penalties
- Area director makes decision on whether to issue citations



Inspection Over, No Violations!





Inspection Over, Multiple Violations

I don't have time for this *&\$#? Don't they know I have a lab to run?



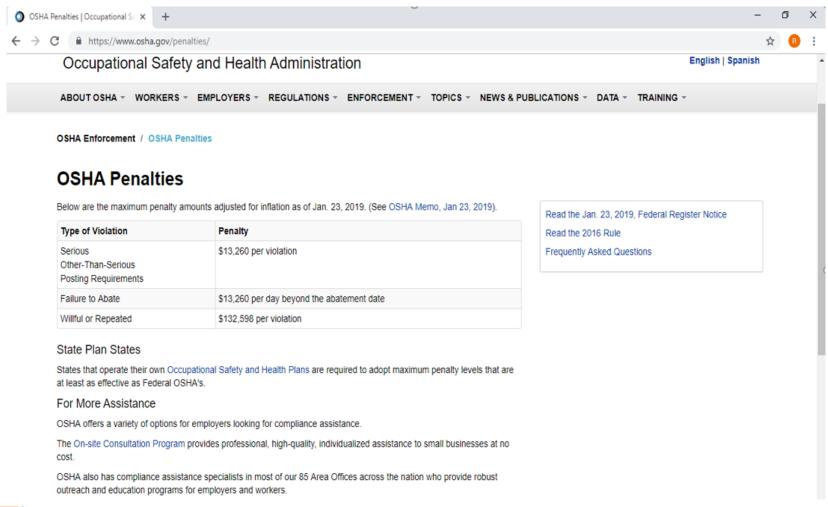


Closing Conference

- May be in person or by phone
- Review results, citations, abatements, penalties, right to appeal
- Types of penalties:
 - Other than serious
 - Serious
 - Failure to abate
 - Willful or repeat



Updated OSHA Penalties





Fines May be Reduced

- Demonstration of good faith efforts to comply
 - Required documents readily available
 - Employee training current
 - Required written programs current
 - No willful or repeat citations





